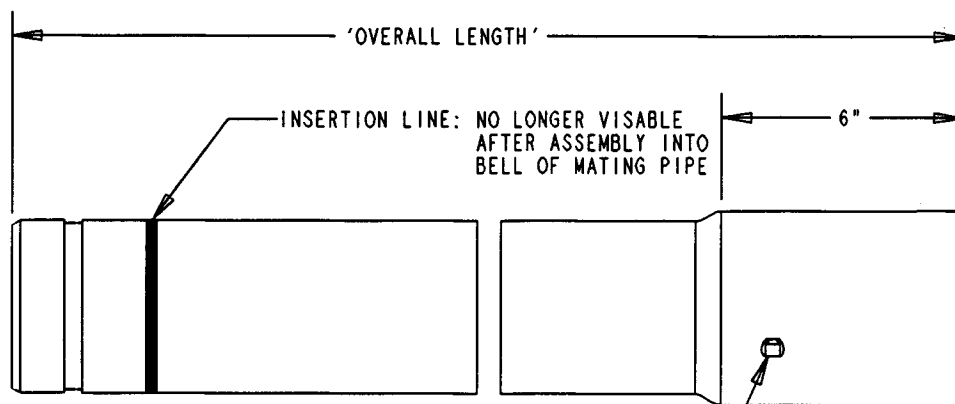
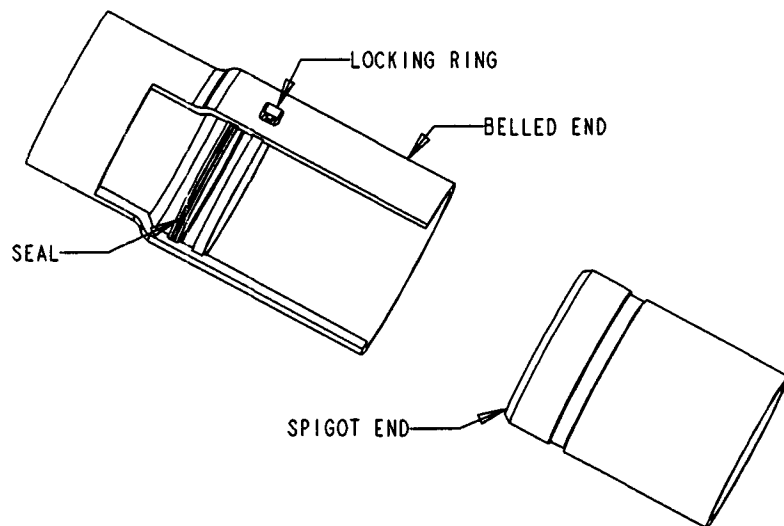


This information provided by:



Gross Automation
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800-349-5827



INSERT LOCKING RING AFTER THE INSERTION OF THE SPIGOT END OF MATING PIPE TO LOCK INTO POSITION



LOCKING RING

BG480SP-020	20'	4"	GREY	-
BG480SP-010	10'	4"	GREY	-
BG640RD-020	20'	6"	-	RED
BG640RD-010	10'	6"	-	RED
BG640SP-020	20'	6"	-	GREY
BG640SP-010	10'	6"	-	GREY
BG540RD-020	20'	5"	-	RED
BG540RD-010	10'	5"	-	RED
BG540SP-020	20'	5"	-	GREY
BG540SP-010	10'	5"	-	GREY
BG440SP-020	20'	4"	-	GREY
BG440SP-010	10'	4"	-	GREY
BG440RD-020	20'	4"	-	RED
BG440RD-010	10'	4"	-	RED
BG340RD-020	20'	3"	-	RED
BG340RD-010	10'	3"	-	RED
BG340SP-020	20'	3"	-	GREY
BG340SP-010	10'	3"	-	GREY
PART NUMBER	OVERALL LENGTH	SCH. 40 PVC	PLUS 80 PVC	COLOR

TITLE: BORE-GARD ASSEMBLY

DRN: DJK DATE: 2-12-98

PART NO: SEE CHART

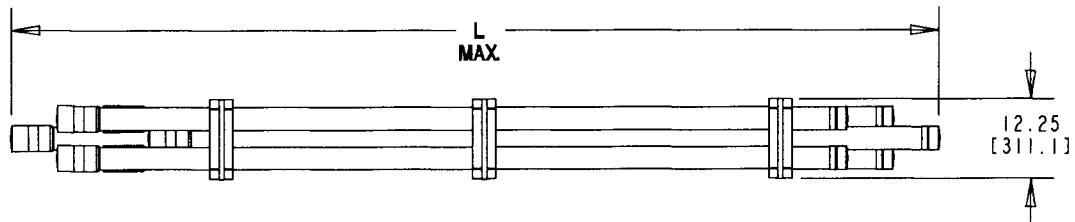
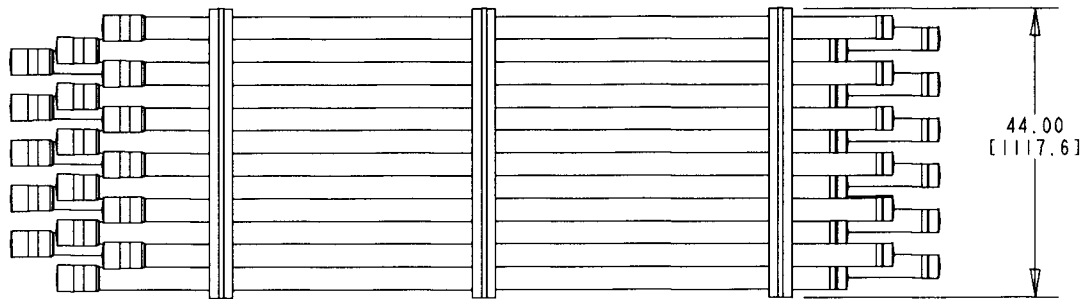
LAMSON & SESSIONS

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APP: PRM DATE: 2-12-98

DRAWING NO: AC03340

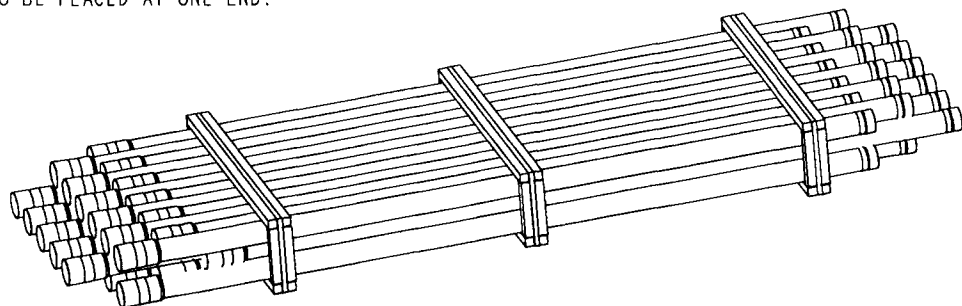
REV. F



PART NUMBER	L LENGTH	WEIGHT LBS/Kg
BG340SP-010	150.0[3810]	575/261
BG340SP-020	270.0[6858]	1150/522
BG340RD-010	150.0[3810]	575/261
BG340RD-020	270.0[6858]	1150/522

NOTES:

1. QUANTITY OF ONE BUNDLE: 35 PIECES
 - BG340SP/RD-010 350'[106.7M]
 - BG340SP/RD-020 700'[213.3M]
2. TRUCK LOAD QUANTITY = 19,600'[5973.8M]
 - 56 BUNDLES STACKED 7 HIGH FOR P/N BG340SP/RD-010
 - 28 BUNDLES STACKED 7 HIGH FOR P/N BG340SP/RD-020
3. ALL DIMENSIONS ARE INCH/MILLIMETERS UNLESS OTHERWISE SPECIFIED.
4. EACH BUNDLE HAS THREE ROWS STAGGERED AS SHOWN:
 TOP ROW - 12 PIECES OF PIPE
 MIDDLE ROW - 11 PIECES OF PIPE
 BOTTOM ROW - 12 PIECES OF PIPE
5. ALL BELLS ARE TO BE PLACED AT ONE END.



TITLE: 3" BORE-GARD PACKAGING		DRN. DPR	DATE 6-6-00	PART NO: BG340SP-010 & BG340SP-020	
LAMSON & SESSIONS	ALL DRAWINGS ARE THE PROPERTY OF LAMSON & SESSIONS AND SHALL NOT BE REPRODUCED IN ANY FORM WITHOUT LAMSON & SESSIONS' APPROVAL AND ARE TO BE PROMPTLY RETURNED UPON REQUEST.	APP. CHR	DATE 6-12-00	DRAWING NO: AC03787	REV. A