

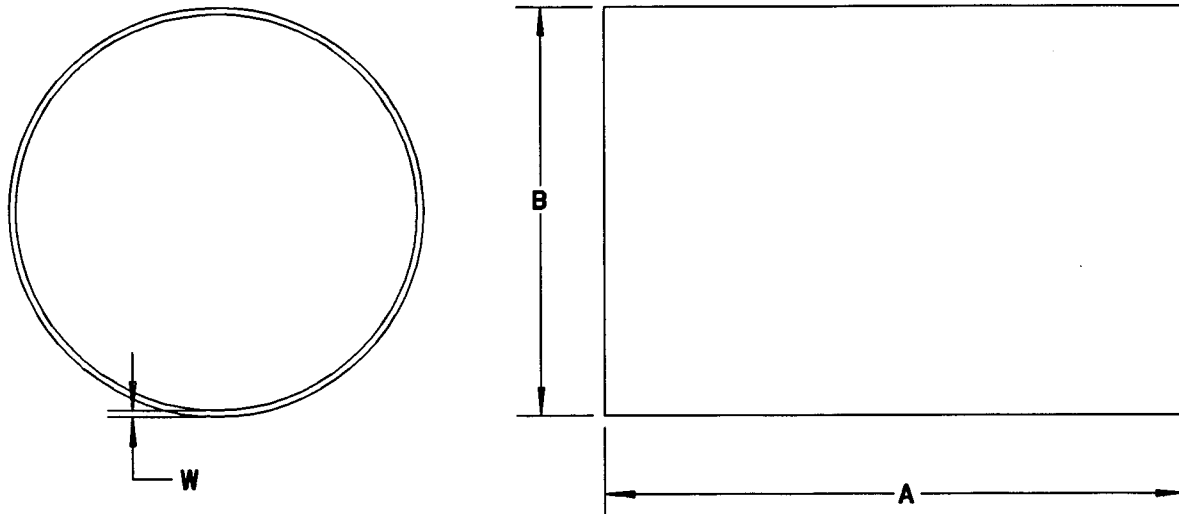
This information provided by:



Gross Automation
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800-349-5827

COUPLING SLEEVE



NOTE: INNER DUCT COUPLING STOCK NOT SHOWN

M **CC**

3 = 3-WAY
4 = 4-WAY

S = STANDARD
H = HEAVY WALL
B = BULLET RESISTANT

WALL THICKNESS	A	B	W
STANDARD (S)	6.00 [152.4 mm]	4.28 [108.7 mm]	.070 [1.78 mm]
HEAVY WALL (H)	6.00 [152.4 mm]	4.36 [110.7 mm]	.090 [2.29 mm]
BULLET RESISTANT (B)	8.00 [203.2 mm]	5.00 [127.0 mm]	.25 [6.35 mm]

INSTALLATION INSTRUCTIONS

- 1.) SOLVENT CEMENT INNER DUCT ON ONE SPIGOT END, AND SLIDE ON COUPLING STOCK.
- 2.) EPOXY APPROXIMATELY 2" OF OUTSIDE OF SPIGOT AND SLIDE ON COUPLING SLEEVE.
- 3.) ALIGN OTHER SPIGOT END, SOLVENT CEMENT INNER DUCTS AND SLIDE COUPLING STOCK INTO PLACE.
- 4.) EPOXY APPROXIMATELY 2" OF OPPOSITE SPIGOT AND SLIDE SLEEVE INTO POSITION, COMPLETEING JOINT.

TITLE FIBERGLASS STANDARD SLEEVE COUPLING		DRN RO	DATE 7/1/03	PART NO: SEE LEGEND
LAMSON & SESSIONS	ALL DRAWINGS ARE THE PROPERTY OF LAMSON & SESSIONS AND SHALL NOT BE REPRODUCED IN ANY FORM WITHOUT LAMSON & SESSIONS' APPROVAL AND ARE TO BE PROMPTLY RETURNED UPON REQUEST.	APR	DATE 7/1/03	DRAWING NO: AC04411
				REV.