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# Carlon®

LAMSON & SESSIONS

## B618R INSTALLATION INSTRUCTIONS

1. Using the template, mark and center punch the one center and the three outer holes.
2. Using a 1/2" drill bit, drill three relief holes at 120° separation on the outer edge of the circle.
3. Use a saber saw to cut out 4" hole.
4. Feed 10" to 15" of non-metallic cable through opening.
5. Remove 6" to 8" of outer N-M cable jacket.
6. Trim flash points in window before installing cable.
7. Strip 5/8" of insulating jacket from wire or amount specified by device literature.
8. Push stripped wires from outside into appropriate clamping window.
9. When stripped wires are visible, bend 90°
10. Continue wire insertion until outer jacket is under clamping shoe.
11. Band N-M cable 90° at point of entry under clamp shoe.
12. Pull N-M cable from outside box until clamp shoe has engaged.
13. Push excess cable into inner wall.
14. Insert box into opening of mounting surface.
15. Tighten diagonal screws to secure swing clamp to inside wall.
16. Proceed with wiring per device instructions.

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